

5/04

DART AEROSPACE LTD		Work Order:	22030
Description: Fuel Purge Canister Installation		Part Number:	D412-706-011
Dwg:		Qty:	3
Ref: IIN-D412-706 Rev. A pages 16-17		Page 1 of 2	

Step	Location	Procedure	By	Date	Qty																																																																																																																																												
1	DC	Issue Traveler	DA	04/12/08	3																																																																																																																																												
2	DC	Photocopy bluefile and create labels per PPP D412-706-011 CHG001	DA	05/02/02	5																																																																																																																																												
3	PK	Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>1</td><td>D2001-4</td><td>Valve Assembly</td><td>B22013</td></tr> <tr><td>1</td><td>D3262-041</td><td>Canister Assembly</td><td>B22506</td></tr> <tr><td>2</td><td>D3264-1</td><td>Bracket</td><td>B21972</td></tr> <tr><td>1</td><td>D3297-1-0098</td><td>Hose Assembly</td><td>B22034</td></tr> <tr><td>1</td><td>D3297-3-0085</td><td>Hose Assembly</td><td>B22037</td></tr> <tr><td>1</td><td>D3297-3-0210</td><td>Hose Assembly</td><td>B22038</td></tr> <tr><td>1</td><td>D3298-001</td><td>Tube Assembly</td><td>B22041</td></tr> <tr><td>1</td><td>D3298-003</td><td>Tube Assembly</td><td>B22042</td></tr> <tr><td>1</td><td>D3298-005</td><td>Tube Assembly</td><td>B22043</td></tr> <tr><td>1</td><td>D3298-007</td><td>Tube Assembly</td><td>B22044</td></tr> <tr><td>1</td><td>D3298-009</td><td>Tube Assembly</td><td>B22045</td></tr> <tr><td>1</td><td>D3299-1</td><td>Fitting</td><td>B22049</td></tr> <tr><td>1</td><td>D3299-3</td><td>Fitting</td><td>B22050</td></tr> <tr><td>1</td><td>D3299-5</td><td>Fitting</td><td>B21542</td></tr> <tr><td>1</td><td>D3301-1</td><td>Placard</td><td>B21308</td></tr> <tr><td>1</td><td>D3301-3</td><td>Placard</td><td>B21309</td></tr> <tr><td>1</td><td>D3302-1</td><td>Doubler</td><td>B21543/B22054</td></tr> <tr><td>1</td><td>D3302-3</td><td>Doubler</td><td>B21544/B22792</td></tr> <tr><td>2</td><td>D3329-1</td><td>Bushing</td><td>B22056</td></tr> <tr><td>4</td><td>AN3-5A</td><td>Bolt</td><td>M14526</td></tr> <tr><td>1</td><td>AN814-6D</td><td>Plug</td><td>M16369</td></tr> <tr><td>3</td><td>AN815-6D</td><td>Union</td><td>M16323</td></tr> <tr><td>1</td><td>AN832-6D</td><td>Union</td><td>M15505</td></tr> <tr><td>2</td><td>AN833-6D</td><td>Elbow</td><td>M16323</td></tr> <tr><td>5</td><td>AN924-6D</td><td>Nut</td><td>M11492</td></tr> <tr><td>1</td><td>AN938-6D</td><td>Tee</td><td>M15702</td></tr> <tr><td>8</td><td>AN960JD10</td><td>Washer</td><td>M15829</td></tr> <tr><td>4</td><td>AN960JD10L</td><td>Washer</td><td>M16323</td></tr> <tr><td>2</td><td>AN960JD916</td><td>Washer</td><td>M15505</td></tr> <tr><td>4</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15539</td></tr> <tr><td>2</td><td>MS21919WDG9</td><td>Clamp</td><td>M15505</td></tr> <tr><td>2</td><td>MS21920-42</td><td>Clamp</td><td>M16504</td></tr> <tr><td>10</td><td>MS28778-6</td><td>O-Ring</td><td>M16526</td></tr> <tr><td>1</td><td>MS35489-11</td><td>Grommet</td><td>M16323</td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D2001-4	Valve Assembly	B22013	1	D3262-041	Canister Assembly	B22506	2	D3264-1	Bracket	B21972	1	D3297-1-0098	Hose Assembly	B22034	1	D3297-3-0085	Hose Assembly	B22037	1	D3297-3-0210	Hose Assembly	B22038	1	D3298-001	Tube Assembly	B22041	1	D3298-003	Tube Assembly	B22042	1	D3298-005	Tube Assembly	B22043	1	D3298-007	Tube Assembly	B22044	1	D3298-009	Tube Assembly	B22045	1	D3299-1	Fitting	B22049	1	D3299-3	Fitting	B22050	1	D3299-5	Fitting	B21542	1	D3301-1	Placard	B21308	1	D3301-3	Placard	B21309	1	D3302-1	Doubler	B21543/B22054	1	D3302-3	Doubler	B21544/B22792	2	D3329-1	Bushing	B22056	4	AN3-5A	Bolt	M14526	1	AN814-6D	Plug	M16369	3	AN815-6D	Union	M16323	1	AN832-6D	Union	M15505	2	AN833-6D	Elbow	M16323	5	AN924-6D	Nut	M11492	1	AN938-6D	Tee	M15702	8	AN960JD10	Washer	M15829	4	AN960JD10L	Washer	M16323	2	AN960JD916	Washer	M15505	4	MS21042L3	Nut (or -3)	M15539	2	MS21919WDG9	Clamp	M15505	2	MS21920-42	Clamp	M16504	10	MS28778-6	O-Ring	M16526	1	MS35489-11	Grommet	M16323			
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4	QC4	Inspect Kit 100% for Completeness on the W/O	SB	05/03/08	3																																																																																																																																												
5	PK	Identify and pack for shipping as per PPP D412-706-011 REV B	CL	05/03/08	3																																																																																																																																												
6	AC	Cost / part: 856.32	544	05-04-02	3																																																																																																																																												
7	DC	Close W/O 856.32 Inspect Level 21	DA	05/04/05	3																																																																																																																																												

RELEASED
11/01/12-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

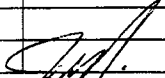
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

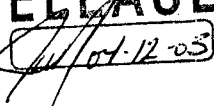
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	22030
Description: Fuel Purge Canister Installation	Part Number:	D412-706-011
Dwg:	Qty:	5
Ref: IIN-D412-706 Rev. A pages 16-17		Page 2 of 2

Rev	Date	Change	Revised By	Approved
A	04.09.09	New Issue	KJ/JLM	
B	04.10.13	Update Packing Kit	KJ/JLM	
C	04.11.11	Update Packing Kit	KJ/RF	
D	04.11.29	Update Packing Kit	KJ/JLM	
E	04.12.03	Remove AN6289-6D; Change Qty of AN924-6D	KJ/JLM	

RELEASED
 04.12.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 06, 2004
11:09 am

Work Order No : 0022030
Project Name : *D412-706-011
Project For : WK504
Work Order Type : Main
Main WO Number :
House Part Number : *D412-706-011
Description : Fuel Purge Canister Kit
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 12-03-04
Est Finish Date : 01-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00